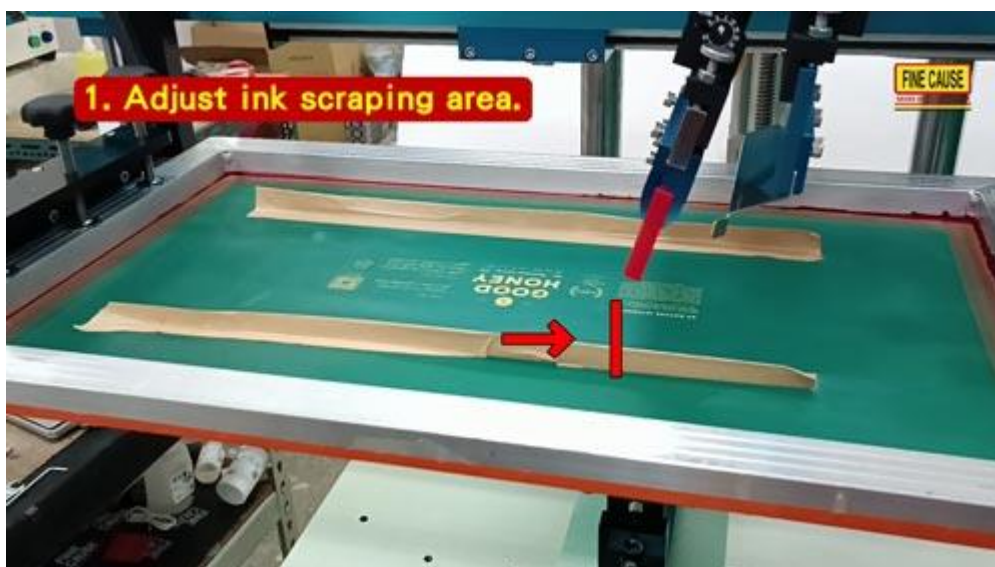# Curved screen printer tutorial video Part 3

FA-400 RSN   semi-auto curved screen printer tutorial video Part 3

Curved screen printer tutorial video Part 3
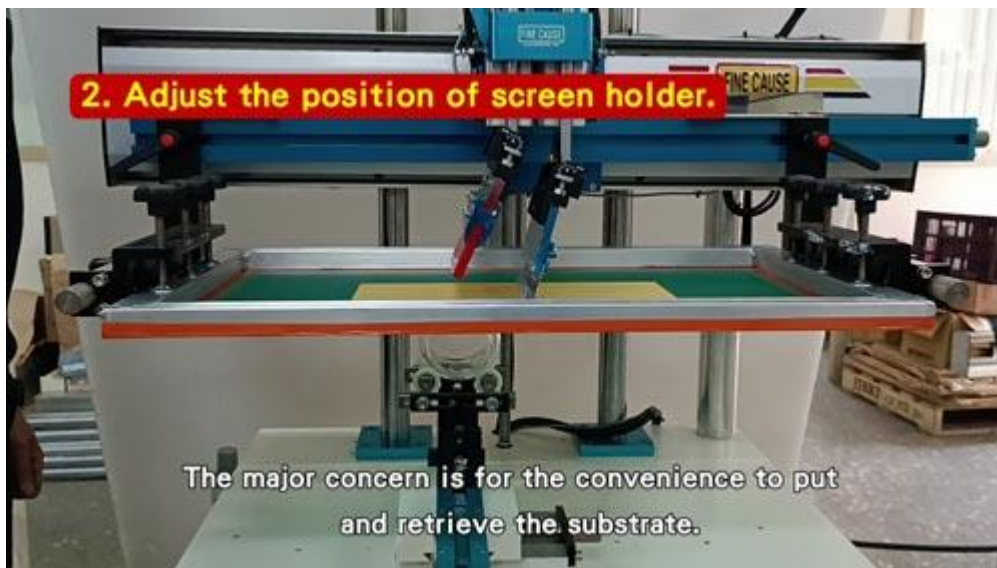
1.Adjust ink scraping area.

Integrity, Kindness, Humility, Professionalism, Diligence And Pragmatism

Printing Press、Screen Printing Equipment, Product Printing, Pad Print Consumables, Pad Print Inks, Screen Print Inks, Inks Blender, Surface Print, Contact Lens Printer

- The curved screen printer the left and right displacement distance of the screen plate based on the position of the graphics on the screen plate. This is adjusted and set via the human-machine interface on the curved screen printer. The following steps are taken to adjust the position:

  - Push 【Positioning Moving Left】button. Push 【Inching- Left】 button until ink scraping area covers the logo. Push 【Left Positioning Point Input】 button and have PLC keep a record of the squeegee position.

  - Push【Positioning Moving Right】button then push 【Inching- Right】 button until ink blade goes back to the position where ink can cover the complete graphic. When ink scraping position is confirmed, push 【Right Positioning Point Input】button and make sure the start points of the squeegee and ink blade are correct.

2.Adjust the position of screen holder.

Integrity, Kindness, Humility, Professionalism, Diligence And Pragmatism

Printing Press、Screen Printing Equipment, Product Printing, Pad Print Consumables, Pad Print Inks, Screen Print Inks, Inks Blender, Surface Print, Contact Lens Printer

FINE CAUSE
MAKE BETTER FOR YOU

FINE CAUSE ENTERPRISE COMPANY LTD.
FINECAUSE ENTERPRISE COMPANY LIMITED

ADD: Block A, No. 82-3, Dongshun St.,
Shulin Dist., New Taipei City 238, Taiwan
TEL：+886-2-8686-9292
FAX：+886-2-8686-3352

Manufacturing pad printing machines
Screen printing machines
Pad printing | Screen printing OEM

www.finecause.com

- Adjust the upper position of the screen holder. The major concern is for the convenience to put   and retrieve the substrate.

※It leads to a longer operation time if the screen holder is too high. Substrates are difficult to put and retrieve if it is too low.

3. Printing

- Apply a tape on the substrate for test printing if needed.

- Pour properly prepared ink on the screen stencil.

- Start test printing. Push【SEMI AUTO】button to print.

- Make subtle adjustments based on test printing result until ideal printing image

  is reached.

Please download the file if you need the complete content, please click the Download

button to download.

....

☞Did you miss the tutorial videos for Episode 1 and Episode 2?

Click here for curved screen printer tutorial video Part 1

Click here for curved screen printer tutorial video Part 2

Integrity, Kindness, Humility, Professionalism, Diligence And Pragmatism

Printing Press、 Screen Printing Equipment, Product Printing, Pad Print Consumables, Pad Print Inks, Screen Print Inks, Inks Blender, Surface Print, Contact Lens Printer